



AST-LOCK™ 72HT

HIGH STRENGTH, BOLT AND STUD LOCKING PERMANENT THREAD LOCKER

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Product Description

AST-LOCK™ 72HT is a High Strength, High Temperature Threadlocker designed as a permanent Threadlocker that will provide high strength threadlocking and will work at Temperatures up to 450 F (232C) or about 150 F higher than conventional Threadlockers. It is used when you do not want the fastener to be removed with common handtools and the fastener is subject to high heat. It provides a strong bond strength and is highly resistant to vibration loosening. To remove the fastener, the part will have to be heated to temperatures over 500F and then it can be removed. This Threadlocker undergoes a chemical crosslinking only in the presence of metal and the absence of air. This is typically referred to as "curing". The Threadlocker begins to cure right after assembly and reaches full cure in about 24 hours depending upon temperatures. In Colder Climates it may require more time and in Warmer Climates, less time.

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AST-LOCK™ 72HT works best for on a wide variety of applications and on a wide variety of thread geometries, both course threads and fine threads on sizes up to about 1" and works particularly well on the larger diameter, course threaded fasteners. It is not recommended for certain plastic components as the methacrylate base may cause stress cracking.

Cleaning

A Threadlocker works best if the parts are clean and free of grease, oil, foreign material or old Threadlocking agents. Normally cleaning with an appropriate solvent And / or wiring brushing the parts to ensure they are clean.

Application

For best results we recommend applying a thin coating of the Threadlocker to the length of thread that needs to be engaged in the fastener. For some applications you may be able to coat the circumference of one or two thread and allow the excess to be pushed up the thread as its being engaged.

Typical Properties

Property	Value
Color	Red
Fixture Speed , no primer	30 minutes @ 76F
Fixture Speed with primer	< 5 seconds
Full Cure Time	24 hr @ 70F
Typical Breakaway Strength	150-250 in. lbs
Typical Prevailing Strength	50 -150in. lbs.
Viscosity (thixotropic)	9500 cps
Max. Operating Temp.	-65F to +450 F
Primer	Primer N or T
RoHS	Compliant
Gap Fill	0.007"

Storage and Shelf Life

For best results and a longer shelf life, Threadlocker should be stored at moderate Temperatures under 80 F. The shelf life is around 18 month if it is stored under these conditions. Storage at higher temperatures may shorten it shelf life or result is lower Prevailing Torque values.

Cautions

This product is not recommended for use in an oxygen system and not as a sealant for chlorine or other strong oxidizing materials. Read all information on labels and Safety Data Sheets prior to use. All products should be tested and evaluated for a particular purpose prior to use.

GHS compliant

This product requires GHS pictograms on labels.
Refer to Label and SDS for GHS information.

Product Limited Warranty

This information is based on information we believe to be reliable and accurate, but no guarantee of its accuracy is made for a particular application. We urge and recommend that Users pretest their application prior to incorporating the product into use and assume that the User will conduct such testing. Also see warranty statement on website.

Available In:

SIZE: 10ml, 50ml, 250 ml
P/N: 39721 39722 39723

ANTI-SEIZE TECHNOLOGY

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