



ANTI-SEIZE TECHNOLOGY
A.S.T. Industries, Inc.

How to Apply Thread Seal Compounds

For Assembly:

1. For best results, clean all surfaces (external and internal) to remove oil, dirt and grease. Use a cleaner SUPER DRY® P/N 17073 and allow to dry.
2. If the material is an inactive metal or the cure speed is too slow, spray with AST-LOCK™ Primer T prior to sealant and allow to dry.
3. Apply a 360° bead of product to the leading threads of the male fitting, leaving the first thread free. Force the material into the threads to thoroughly fill the voids. For bigger threads and voids, adjust product amount accordingly and apply a 360° bead of product on the female threads also.
4. Using accepted trade practices assemble and wrench tighten fittings until proper alignment is obtained.
5. Properly tightened fittings will seal instantly to moderate pressures. For maximum pressure resistance and solvent resistance allow the product to cure a minimum of 24 hours.

May attack some plastics, test before using. Always use in conformance with the cautions on label and MSDS sheet.

These suggestions and data are based on information we believe to be reliable and accurate, but no guarantee of their accuracy is made. ANTI-SEIZE TECHNOLOGY shall not be liable for any damage, loss or injury, direct or consequential arising out of the use or the inability to use the product. In every case, we urge and recommend that purchasers, before using any product in full scale production, make their own tests to determine whether the product is of satisfactory quality and suitability for their operations, and the user assumes all risk and liability whatsoever, in connection therewith.

